

Work Order ID 102075 - 2

102075

Page 1

Item ID: DSI 9464-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube Tuning

Stop *NS2*

Start Date: 5/23/13 Start Qty: 2.00

2

Required Date: 5/24/13 Req'd Qty: 2.00

2

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3955

A

DSI 9464

B

100

0.00

100

0.00

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9464-011
CHG001

110

Pick Kit

0.00

110

0.00

Packaging

Memo

Packaging

3/2/2013
1307-26/10

Work Order ID 102075

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102075

Page 2

Item ID: DSI 9464-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube Tuning

Stop *NS2*

Start Date: 5/23/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

137.20

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9464-011

Location: _____

PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 13-07-26

MCS 13-07-26

Picklist Print

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Page 1

Work Order ID: 102075
Parent Item: DSI 9464-011
Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
10.04.19 verified by:EC

IPP Rev:B as per ECN10-553 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3955-041 Doubler Assembly		Manufactured	No			110	Each	9.0000	2	4	✓ 23		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		9							
				83349		2							
				98803		7				98803			
D3955-3 Cover Plate		Manufactured	No			110	Each	6.0000	2	4	✓ 23		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		6							
				83350		2							
				98804		4				98804			
D3955-5 Plate		Manufactured	No			110	Each	2.0000	2	4	✓ 23		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		2							
				100564		2				2XB101923		11.10. 13-06-05	
										2N00564			
D3955-7 Plate		Manufactured	No			110	Each	8.0000	6	12	✓ 23		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		8							
				93798		2				B95849(6x)		11.10. 13-06-5	
				98771		6				6x 98771			
D3955-21 Gasket		Manufactured	No			110	Each	2.0000	2	4	✓ 23		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST078		2							
				83353		2				B101920		11.10. 13-05-24 13-06-5.	

Shp 8

Shm

Shm

Shp

Shm

Picklist Print

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Page 2

Work Order ID: 102075
Parent Item: DSI 9464-011
Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

D3955-23 Template	Manufactured	No		110	Each	3.0000	2	4	- 20
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>			
			ST079	3					
			83306	1					
			98772	2					

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 102075
Parent Item: DSI 9464-011
Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

AN3-6A
Bolt

Purchased No

110 Each 337.0000

4

8

Location

Loc Qty

Loc Code

ST350

262

124296

262

ST351

61

117441

34

121166

13

122993

10

123831

4

ST512

14

122814

14

124296

AN3-7A
Bolt

Purchased No

110 Each 218.0000

4

8

Location

Loc Qty

Loc Code

ST351

218

124221

4

124805

64

M125716

150

124805

AN3-10A
Bolt

Purchased No

110 Each 577.0000

4

8

Location

Loc Qty

Loc Code

GA

22

122800

22

ST351

4

124221

3

124858

1

ST512

51

122800

51

ST513

500

m125709

500

122800

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 102075
Parent Item: DSI 9464-011
Parent Item Name: Skidtube Tuning

Start Date: 5/23/13

Required Date: 5/24/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0332J

Washer

Purchased

No

110

Each

802.0000

6

12

Location

Loc Qty

Loc Code

ST293

360

125268

360

ST294

442

122973

68

125044

374

MS2104213

Nut

Purchased

No

110

Each

3,490.0000

2

4

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

3201

123900

954

124291

2247

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Shop Packet Print

Page 4

Work Order ID 102075

May-23-13 1:10:58 PM

102075

Item ID: DSI 9464-011

Revision ID:

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Start Date: 5/23/13 Start Qty: 2.00

Required Date: 5/24/13 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Tooling:

SPC (Y/N):

Date:

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

Draw Nbr

Revision Nbr

03955

A

DSI 9464

B

100

1000

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9464-011
CHG001

0.00

0.00

10

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

MLJ 13-05-27

(2)

REFERENCE ONLY

SR

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

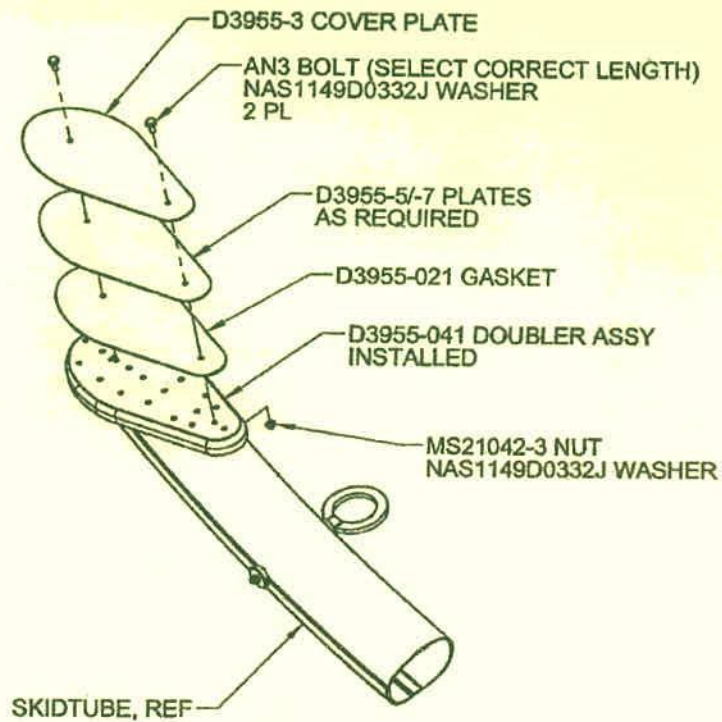


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

